



Quality Austria - Trainings,  
Zertifizierungs und  
Begutachtungs GmbH is  
accredited according to  
the Austrian Accreditation  
Act by the BMWFV  
(Federal Ministry of  
Science, Research and  
Economy).

Quality Austria is  
accredited as an  
organisation for  
environmental verification  
by the BMLFUW (Federal  
Ministry of Agriculture,  
Forestry, Environment and  
Water Management).

Quality Austria is  
authorized by the VDA  
(Association of the  
Automotive Industry).

For accreditation  
registration details please  
refer to the applicable  
decisions or recognition  
documents.

Quality Austria is the  
Austrian member of IQNet  
(International Certification  
Network).

Dok. Nr. FO\_24\_028

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The current validity of the certificate is documented exclusively on the Internet under  
<http://www.qualityaustria.com/en/cert>

# CERTIFICATE

Quality Austria - Trainings, Zertifizierungs und  
Begutachtungs GmbH awards this **qualityaustria**  
certificate to the following organisation:

## RAUCH Fruchtsäfte GmbH & Co OG

AT-6714 Nüziders, Kuhbrückweg 2  
COID: 3285, GLN: 9008700000000  
EWG: AT 80152 EG

### Headquarters:

**RAUCH Fruchtsäfte GmbH & Co OG**  
AT-6830 Rankweil, Langgasse 1

Audit scope: Blending, heat treatment and filling or aseptic  
filling of energy drinks, fruit and vegetable juices, -nectars,  
tea and soft drinks, water and coffee drinks with milk.  
Filling (including contract filling) of vinegar, alcoholic and  
non-alcoholic beverages. Used packaging materials: cans,  
PET-bottles, road tankers. Besides own production,  
the company has partly outsourced processes.

Product scopes: 4. Dairy products, 8. Beverages  
Technology scopes: B, C, D, E, F

Last Assessment conducted unannounced: 08.11.-11.11.2021

The validity of the **qualityaustria** certificate will be  
maintained according to the current IFS-requirements  
regarding evaluation frequency.

This **qualityaustria** certificate confirms the compliance  
of the requirements set out in the

## IFS Food Version 7, October 2020

and other associated normative documents  
**at Higher Level**  
with a score of 96,44%.

Registration No.: HQ-00180/3

Valid until: 12 January 2025

Audit date: 07 November 2023 until 10 November 2023

Re-audit due date: 23 September 2024 to 02 December 2024

or unannounced: 29. July 2024 to 02. December 2024

Vienna, 13. December 2023


Quality Austria - Trainings, Zertifizierungs und Begutachtungs GmbH,  
AT-1010 Vienna, Zelinkagasse 10/3

Mag. Christoph Mondl  
CEO

Mag. Dr. Werner Paar  
CEO

DI Wolfgang Leger-Hillebrand  
Specialist representative



 **qualityaustria**